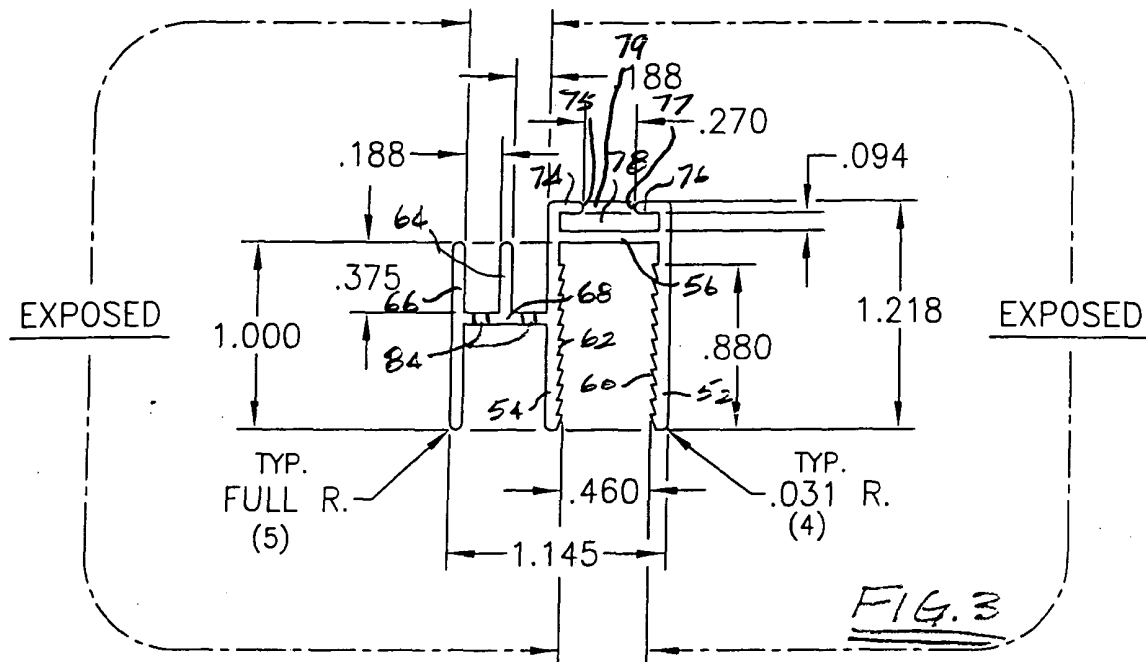


PREF. PRESS 1



1. .062 TYP. WALL THKN. EXCEPT AS NOTED.
2. BREAK SHARP CORNERS AT .015 R.

REVISION							<i>tel</i> TOWER EXTRUSIONS, LTD.						
							NAME						
							TEXAS STAIR & RAILS						
							PART NO.						
							DWG. NO.						
ALUMINUM ASSOCIATION STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED								END USE					
EST. AREA .335		CIRCLE SIZE 1-2		DATE: 5-8-02		DRAWN BY: R STARK		BOTTOM WINDOW TRACK					
EST. WT./FT. .402				DIE SIZE 8X2.5		PRESS NO. 1/3							
EST. PERIM. 10.757		FACTOR 27		HOLES 1		SCALE FULL		CLASS SOLID		ALLOY 6063		DIE NO. TSR-13932	

REV:

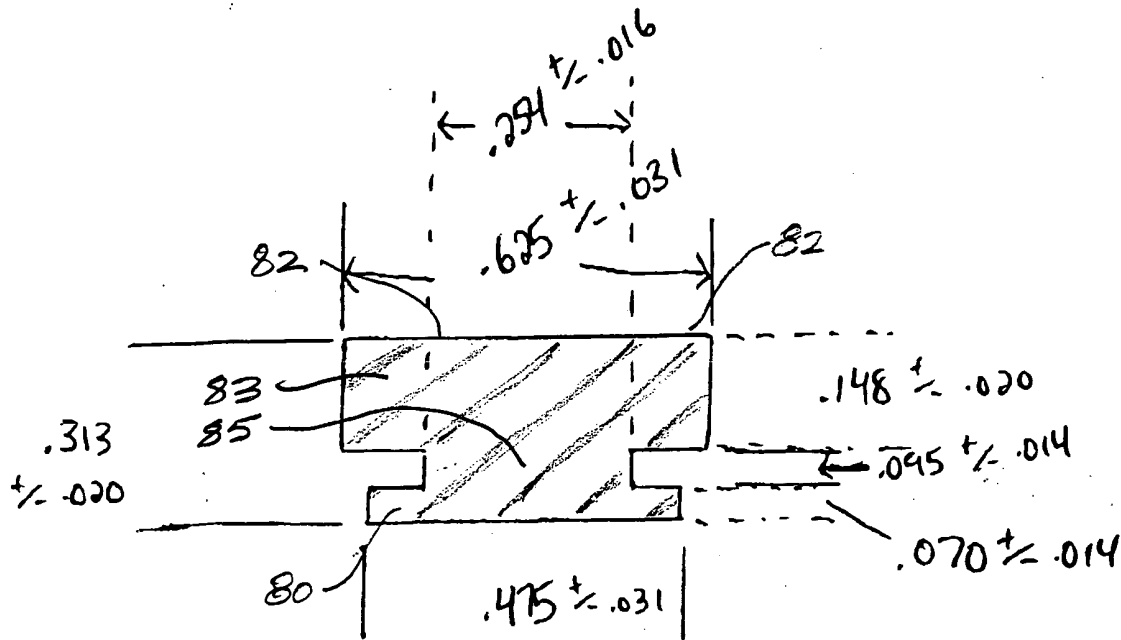



FIG. 4

APPROVED FOR PRODUCTION:

DATE: 7/01/02
BY: [Signature]

DATE	6-26-02	XTR-5654-60E
SCALE		
BY	CB	
 SERVICE Rubber Group, Inc.		

Presenta

MATERIAL	
1.	60 Duro Santoprene - GRAY
2.	73 or
3.	60 Duro EPDM - GRAY
4.	

A DIVISION OF GRN INDUSTRIES

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